



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D5336-041
Job Sheet 169867



Part No: D5336-041

Job Qty: 1 ea

Part Name: Basket Lid Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/2/18

Job Tracking No:

Due Date: 2/2/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEETS 1,2,3,7 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM IPP REV:B 17.03.27 AS PER REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/1/18	2/1/18	0.00	0.00	Start Up Large Fab-6		<i>hml 18-2-6</i>
100	Large Fab	1 pcs	2/1/18	2/1/18	0.00	8.02	Large Fab 1 <i>qh</i>		<i>hml 18-02-7</i>
110	QC	1 pcs	2/1/18	2/1/18	0.00	0.00	QC9		<i>hml 18-02-12</i>
120	QC	1 pcs	2/1/18	2/1/18	0.00	0.00	QC5		<i>hml 18-02-12</i>
130	Powdercoat	1 pcs	2/1/18	2/1/18	0.00	0.11	Powdercoat4		<i>hml 18-02-14</i>
140	HandFinish	1 pcs	2/2/18	2/2/18	0.00	0.75	HandFinish3		<i>hml 18-2-14</i>
150	QC	1 pcs	2/2/18	2/2/18	0.00	0.00	QC3		<i>hml 18-2-14</i>
160	Packaging	1 pcs	2/2/18	2/2/18	0.00	0.00	Packaging3-2		<i>hml 18-2-14</i>
170	QC21-SA	1 Ea	2/2/18	2/2/18	0.00	0.00	QC21		<i>hml 18-2-14</i>

Part Op 100 - 1- Assemble ribs , weld as per dwg D5336 using DT10196 2- Weld hinge (3) and Mounting brackets as per dwg
Descriptions: D5336 ***inspect before welding mesh*** 3- Cut mesh as per dwg D5334-1 4- Tack weld mesh on basket as per dwg
D5336 ***Make sure to place mesh correctly on lid, check with label plate before tacking mesh***
130 - *** Mask holes and sides of hinge prior to powdercoat*** Start Time: *11:20* Oven Temperature: *320°*
Finish Time: *11:30*
140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg

M 138700

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581 <i>5033599</i>	2	30	0	0
	D4016-3 <i>5010799 → 1x</i>	3	31	0	0
	D5332-041 <i>5005657</i>	2	2	0	0
	D5332-1 <i>163101</i>	2	2	0	0
	D5332-13 <i>1145389</i>	3	4	0	0
	D5332-15 <i>5012438</i>	2	3	0	0
	D5332-19 <i>163111</i>	2	2	0	0
	D5335-1 <i>163096</i>	1	8	0	0
	M304EX0.75-16F <i>5019329</i>	8	1,211	0	0

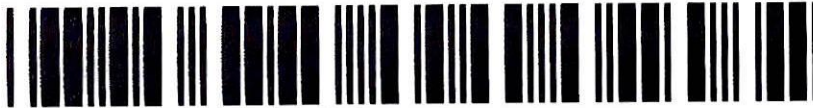
Part Specifications

Specifications could not be found.

DART
AEROSPACE
S039625

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Basket Lid Assembly

PART NO: D5336 – 041

Original Serial #: S039625

Revision:

Operation: Start up Operation 02/06/18

Change No:

Job No: 169867

Master Unit 000331



Job No 169867